

View Online at <https://aerobasegroup.com/nsn/5305-01-654-7682>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.219 inches and 0.250 inches

**Fastener Length:**

Between 0.219 inches and 0.250 inches

**Head Style:**

Fillister

**Head Diameter:**

Between 0.178 inches and 0.183 inches

**Head Height:**

Between 0.059 inches and 0.069 inches

**Hole Diameter:**

Between 0.022 inches and 0.030 inches

**Internal Drive Style:**

Offset cruciform ribbed

**End Application:**

B-52

**Thread Diameter:**

0.112 inches

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

40

**Product Name:**

Screw, machine, flat fillister head, full thread, offset cruciform

**Screw Material:**

Iron alloy 660

**Screw Material Specification:**

Ams5731, ams5732, ams5737 or ams5853 assn standard single material response

**Screw Surface Treatment:**

Cadmium

**Screw Surface Treatment Specification:**

Ams-qq-p-416, type ii, class 2 federal specification single treatment response

**Head Hole Configuration Style:**

Round

**Bearing Surface Of Head Surface Finish:**

32.0 microinches

**Thread Surface Finish:**

32.0 microinches

**Thread Series Designator:**

Unjc

**Specification Data:**

80205-nas1101 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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