

View Online at <https://aerobasegroup.com/nsn/5306-00-003-3863>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.500 inches and 0.510 inches

**Fastener Length:**

4.500 inches

**Head Style:**

Hexagon

**Head Height:**

0.350 inches

**Width Between Flats:**

Between 0.928 inches and 0.940 inches

**Shoulder Diameter:**

0.6230 inches first shoulder and 0.6240 inches first shoulder

**Shoulder Length:**

3.890 inches first shoulder and 3.900 inches first shoulder

**Shank Unthreaded Hole Diameter:**

0.101 inches first hole and 0.111 inches first hole

**Thread Diameter:**

0.500 inches

**Thready Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

220000 pounds per square inch

**Hardness Rating:**

46.0 rockwell c and 49.0 rockwell c

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

4.300 inches first hole

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp d6ac

**Material Specification:**

Mil-s-8649 military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Mil-s-8837, type 2, class 1 military specification single treatment response

**Test Data Document:**

81349-mil-i-6868 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-8649 spec.