NSN 5306-00-003-9647

Machine Bolt - Page 1 of 2

Between 0.615 inches and 0.685 inches

Between 0.990 inches and 1.010 inches

Thread Class:

Right-hand

Thread Length:

Thread Direction:

Fastener Length:

2a



View Online at https://aerobasegroup.com/nsn/5306-00-003-9647

Head Style:
Double hexagon w/hole
Head Height:
Between 0.260 inches and 0.270 inches
Width Between Flats:
Between 0.243 inches and 0.251 inches
Extended Washer Diameter:
Between 0.365 inches and 0.385 inches
Extended Washer Thickness:
Between 0.040 inches and 0.050 inches
Hole Diameter:
0.042 inches
Thread Diameter:
0.190 inches
Grip Length:
Between 0.317 inches and 0.375 inches
Hole Quantity:
4
Hole Type:
Drilled
Features Provided:
Finished head
Thready Qty Per Inch (tpi):
32
Hardness Rating:
42.0 rockwell c and 46.0 rockwell c
Hole Configuration Style:
Hexagon flats
Surface Finish:
63.0 microinches grip
Material:
Steel
Material Specification:
C50t22, fscm 07482 mfr ref single material response

NSN 5306-00-003-9647

Machine Bolt - Page 2 of 2

A003b0



Surface Treatment:	
Nickel	
Surface Treatment Specification:	
Ams 2403 assn standard single treatment response	
Thread Series Designator:	
Unf	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	
Fiig:	