NSN 5306-00-005-0085

Shoulder Bolt - Page 1 of 2

Thread Class:



View Online at https://aerobasegroup.com/nsn/5306-00-005-0085

Ja
Thread Direction:
Right-hand
Thread Length:
Between 0.280 inches and 0.320 inches
Fastener Length:
Between 1.230 inches and 1.250 inches
Head Style:
Hexagon
Head Height:
0.250 inches
Width Between Flats:
0.560 inches
Shoulder Diameter:
0.3111 inches first shoulder and 0.3120 inches first shoulder
Shoulder Length:
0.870 inches first shoulder and 0.880 inches first shoulder
Hole Diameter:
0.070 inches
Thread Diameter:
0.250 inches
Hole Quantity:
3
Hole Type:
Drilled
Thready Qty Per Inch (tpi):
28
Hardness Rating:
37.0 rockwell c and 40.0 rockwell c
Hole Configuration Style:
Hexagon corners
Shoulder Shape:
Round first shoulder
Material:
Steel comp 4340
Material Specification:
Mil-s-5000 military specification single material response
Surface Treatment:
Cadmium
Surface Treatment Specification:

Qq-p-416, type 2, cl 1 federal specification single treatment response

NSN 5306-00-005-0085

Shoulder Bolt - Page 2 of 2



Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A003b0
Mil-std (military Standard):

Mil-s-5000 spec.