

View Online at <https://aerobasegroup.com/nsn/5306-00-019-1561>

Thread Direction:

Right-hand

Thread Length:

Between 0.843 inches and 0.893 inches

Fastener Length:

Between 4.103 inches and 4.133 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.608 inches and 0.628 inches

Width Between Flats:

Between 0.679 inches and 0.690 inches

Extended Washer Diameter:

Between 1.040 inches and 1.050 inches

Extended Washer Thickness:

Between 0.140 inches and 0.160 inches

Grip Diameter:

Between 0.6230 inches and 0.6240 inches

Thread Diameter:

0.625 inches

Grip Length:

Between 3.240 inches and 3.260 inches

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

220000 pounds per square inch

Hardness Rating:

46.0 rockwell c and 50.0 rockwell c

Special Features:

Modify head-cut dee 0.400 from radius

Material:

Steel comp h11

Material Specification:

Ams6485 assn standard single material response or ams6487 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0