

View Online at <https://aerobasegroup.com/nsn/5306-00-019-1561>

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.843 inches and 0.893 inches

**Fastener Length:**

Between 4.103 inches and 4.133 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.608 inches and 0.628 inches

**Width Between Flats:**

Between 0.679 inches and 0.690 inches

**Extended Washer Diameter:**

Between 1.040 inches and 1.050 inches

**Extended Washer Thickness:**

Between 0.140 inches and 0.160 inches

**Grip Diameter:**

Between 0.6230 inches and 0.6240 inches

**Thread Diameter:**

0.625 inches

**Grip Length:**

Between 3.240 inches and 3.260 inches

**Thready Qty Per Inch (tpi):**

18

**Min. Tensile Strength (psi):**

220000 pounds per square inch

**Hardness Rating:**

46.0 rockwell c and 50.0 rockwell c

**Special Features:**

Modify head-cut dee 0.400 from radius

**Material:**

Steel comp h11

**Material Specification:**

Ams6485 assn standard single material response or ams6487 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0