

View Online at <https://aerobasegroup.com/nsn/5306-00-019-9428>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.877 inches and 0.927 inches

Fastener Length:

Between 3.637 inches and 3.667 inches

Head Style:

Hexagon

Head Height:

Between 0.312 inches and 0.327 inches

Width Between Flats:

Between 0.928 inches and 0.940 inches

Grip Diameter:

Between 0.6235 inches and 0.6240 inches

Shank Unthreaded Hole Diameter:

0.141 inches first hole and 0.151 inches first hole

Thread Diameter:

0.625 inches

Grip Length:

Between 2.740 inches and 2.760 inches

Thready Qty Per Inch (tpi):

18

Distance From Head Largest Bearing Surface To Shank Hole Center:

3.378 inches first hole and 3.428 inches first hole

Material:

Iron alloy 660

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

81205-bacb30lm manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0