NSN 5306-00-022-2584

Machine Bolt - Page 1 of 2





Thread Class: 2a Thread Direction: Right-hand Thread Length: Between 1.500 inches and 1.687 inches Fastener Length: Between 2.218 inches and 2.282 inches

Head Style:

Hexagon

Head Height:

Between 0.375 inches and 0.390 inches

Width Between Flats:

Between 0.861 inches and 0.875 inches

Locking Feature:

Distortions bearing surface of head

Thread Diameter:

0.625 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

95000 pounds per square inch

Hardness Rating:

96.0 rockwell b and 104.0 rockwell b

Minimum Yield Strength:

85000 pounds per square inch

Material:

Steel comp 1035

Material Specification:

Qq-s-634 federal specification single material response

Surface Treatment:

Cadmium or zinc

Surface Treatment Specification:

Qq-p-416, type 1, cl 3 federal specification 1st treatment response or qq-z-325, type 1, cl 3 federal specification 2nd treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

NSN 5306-00-022-2584

Machine Bolt - Page 2 of 2

Demilitarization:

No

Fiig:

A003b0

