

View Online at <https://aerobasegroup.com/nsn/5306-00-033-0347>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.680 inches

Fastener Length:

Between 4.580 inches and 4.660 inches

Head Style:

Dee chamfer

Head Diameter:

0.560 inches

Head Height:

0.180 inches

Distance From Centerline To Flat:

0.200 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.083 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 3.900 inches and 3.980 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

4.470 inches first hole and 4.550 inches first hole

Material:

Steel comp 8740 or steel comp 8640 or steel comp 8740

Material Specification:

Ams6322 assn standard 1st material response or aisi assn standard 2nd material response or ams6327 assn standard 3rd material response

Surface Treatment:

Cadmium

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0