

View Online at <https://aerobasegroup.com/nsn/5306-00-068-0003>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.732 inches and 0.782 inches

Fastener Length:

Between 2.179 inches and 2.209 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.425 inches and 0.445 inches

Width Between Flats:

Between 0.494 inches and 0.503 inches

Extended Washer Diameter:

Between 0.740 inches and 0.750 inches

Extended Washer Thickness:

Between 0.089 inches and 0.109 inches

Grip Diameter:

Between 0.4360 inches and 0.4370 inches

Thread Diameter:

0.438 inches

Grip Length:

Between 1.427 inches and 1.447 inches

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military specification 3rd material response or mil-s-6098 military specification 4th material response

Thread Series Designator:

Unjf

Specification Data:

80205-nas627 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.