Internally Relieved Body Bolt - Page 1 of 2



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hread Class:	
la	
hread Direction:	
Right-hand	
hread Length:	
0.520 inches	
astener Length:	
.750 inches	
lead Style:	
Round w/wrench flats	
lead Diameter:	
.937 inches	
lead Height:	
0.187 inches	
Vidth Between Flats:	
Between 0.745 inches and 0.755 inches	
Shoulder Diameter:	
Between 0.5607 inches and 0.5616 inches	
Shoulder Length:	
.230 inches	
Shank Unthreaded Hole Diameter:	
0.061 inches first hole and 0.066 inches first hole	
Concentric Hole Depth:	
Between 1.718 inches and 1.750 inches	
Counterbore Diameter:	
Between 0.125 inches and 0.126 inches	
Counterbore Depth:	
Between 0.156 inches and 0.187 inches	
Concentric Hole Diameter:	
Between 0.092 inches and 0.097 inches	
hread Diameter:	
0.437 inches	
hready Qty Per Inch (tpi):	
0	
/in. Tensile Strength (psi):	
80000 pounds per square inch	
lardness Rating:	
9.0 rockwell c and 40.0 rockwell c	
Distance From Head Largest Bearing Surface To Shank Hole	Center:
0.625 inches first hole	
Special Features:	

Shoulder externally relieved 0.250 in. W by 0.031 in deep located 0.500 in. From head bearing surface

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Material:

Steel comp 4340

Material Specification:

Mil-s-5000 military specification single material response

Surface Treatment:

Cadmium

Style Designator:

Counterbore unthreaded

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.