## **NSN 5306-00-081-6591** Shear Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-00-081-6591				
Thread Class:				
3a				
Thread Direction:				
Right-hand				
Thread Length:				
Between 0.899 inches and 0.939 inches				
Fastener Length:				
Between 2.409 inches and 2.429 inches				
Head Style:				
Double hexagon w/hole				
Head Height:				
0.618 inches				
Width Between Flats:				
Between 0.679 inches and 0.690 inches				
Extended Washer Diameter:				
Between 1.040 inches and 1.050 inches				
Extended Washer Thickness:				
0.150 inches				
Grip Diameter:				
Between 0.6230 inches and 0.6240 inches				
Thread Diameter:				
0.625 inches				
Grip Length:				
Between 1.490 inches and 1.510 inches				
Thready Qty Per Inch (tpi):				
18				
Min. Tensile Strength (psi):				
180000 pounds per square inch				
Hardness Rating:				
39.0 rockwell c and 43.0 rockwell c				
Material:				
Steel comp 8740 or steel comp 4140 or steel comp e4340 or steel comp 6150				
Material Specification:				
Mil-s-6049 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-5000 military				
specification 3rd material response or mil-s-8503 military specification 4th material response				
Surface Treatment:				
Cadmium and chromate				
Surface Treatment Specification:				
Qq-p-416 type 2 class 3 federal specification single treatment response				
Thread Series Designator:				
Unjf				
Shelf Life:				
N/a				

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П	Init	7 1+	Measure:
u	,,,,,	v	wicasuic.

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-6049 spec.