

View Online at <https://aerobasegroup.com/nsn/5306-00-088-4947>

Threads Per Inch:

24 concentric hole

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.877 inches and 0.927 inches

Fastener Length:

Between 3.262 inches and 3.292 inches

Head Style:

Dished hexagon

Head Height:

Between 0.312 inches and 0.327 inches

Width Between Flats:

Between 0.928 inches and 0.940 inches

Concentric Hole Diameter:

0.332 inches

Internal Thread Length:

0.500 inches concentric hole

Thread Diameter:

0.625 inches

Thread Series:

Unf concentric hole

Internal Thread Direction:

Right-hand concentric hole

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Thread Size:

0.312 inches concentric hole

Internal Thread Class:

3b concentric hole

Special Features:

Keyway in thd, 0.1552 in. Min, 0.1562 in. Maximum w by 0.720 in. Min, 0.780 in maximum lg of fullkeyway

Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Style Designator:

Concentric hole threaded

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.