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**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.510 inches and 0.590 inches

**Fastener Length:**

Between 0.990 inches and 1.010 inches

**Head Style:**

Dee chamfer

**Head Diameter:**

Between 0.490 inches and 0.510 inches

**Head Height:**

Between 0.140 inches and 0.160 inches

**Distance From Centerline To Flat:**

Between 0.189 inches and 0.192 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.420 inches and 0.480 inches

**Features Provided:**

Finished head

**Nonstandard Thread Pitch Diameter:**

+0.2438 to 0.2470 inches

**Thready Qty Per Inch (tpi):**

28

**Product Name:**

Navy special project

**Material:**

Steel comp 420f

**Material Specification:**

Ams 5620 assn standard single material response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0