

View Online at <https://aerobasegroup.com/nsn/5306-00-097-9429>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.340 inches and 0.420 inches

**Fastener Length:**

Between 1.965 inches and 1.985 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.146 inches and 0.166 inches

**Width Between Flats:**

Between 0.430 inches and 0.439 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.565 inches and 1.625 inches

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

28

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Surface Finish:**

63.0 microinches grip

**Special Features:**

Two holes in shank 90 degrees min 92deg maximum apart

**Material:**

Steel comp 8740

**Material Specification:**

Ams 6322 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams 2400 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0