

View Online at <https://aerobasegroup.com/nsn/5306-00-097-9429>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.340 inches and 0.420 inches

Fastener Length:

Between 1.965 inches and 1.985 inches

Head Style:

Hexagon

Head Height:

Between 0.146 inches and 0.166 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 1.565 inches and 1.625 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Surface Finish:

63.0 microinches grip

Special Features:

Two holes in shank 90 degrees min 92deg maximum apart

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0