

View Online at <https://aerobasegroup.com/nsn/5306-00-104-4680>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.500 inches and 0.562 inches

**Fastener Length:**

Between 0.552 inches and 0.572 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.240 inches and 0.260 inches

**Width Between Flats:**

Between 0.212 inches and 0.220 inches

**Extended Washer Diameter:**

Between 0.302 inches and 0.322 inches

**Extended Washer Thickness:**

Between 0.030 inches and 0.040 inches

**Hole Diameter:**

0.047 inches

**Thread Diameter:**

0.190 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

32

**Hardness Rating:**

79.0 rockwell superficial 15-n and 83.0 rockwell superficial 15-n

**Hole Configuration Style:**

Double hexagon longitudinal hole

**Criticality Code Justification:**

Test

**Surface Finish:**

63.0 microinches bearing surface of head

**Material:**

Steel

**Test Data Document:**

91547-+6808 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0