

View Online at <https://aerobasegroup.com/nsn/5306-00-104-4680>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.500 inches and 0.562 inches

Fastener Length:

Between 0.552 inches and 0.572 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.240 inches and 0.260 inches

Width Between Flats:

Between 0.212 inches and 0.220 inches

Extended Washer Diameter:

Between 0.302 inches and 0.322 inches

Extended Washer Thickness:

Between 0.030 inches and 0.040 inches

Hole Diameter:

0.047 inches

Thread Diameter:

0.190 inches

Hole Quantity:

4

Hole Type:

Drilled

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

32

Hardness Rating:

79.0 rockwell superficial 15-n and 83.0 rockwell superficial 15-n

Hole Configuration Style:

Double hexagon longitudinal hole

Criticality Code Justification:

Test

Surface Finish:

63.0 microinches bearing surface of head

Material:

Steel

Test Data Document:

91547--6808 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0