

View Online at <https://aerobasegroup.com/nsn/5306-00-108-1618>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.544 inches and 0.635 inches

Fastener Length:

Between 0.615 inches and 0.635 inches

Head Style:

Hexagon

Head Height:

Between 0.178 inches and 0.198 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Thread Diameter:

0.250 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Surface Finish:

63.0 microinches bearing surface of head

Material:

Iron alloy 660

Material Specification:

Ams5732 assn standard all material responses

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

A003b0