

View Online at <https://aerobasegroup.com/nsn/5306-00-109-0091>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.461 inches and 0.510 inches

Fastener Length:

Between 6.970 inches and 7.000 inches

Head Diameter:

Between 0.428 inches and 0.438 inches

Head Height:

Between 0.240 inches and 0.260 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.188 inches and 0.190 inches

Thready Qty Per Inch (tpi):

1/4-28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

34.0 rockwell c and 40.0 rockwell c

Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification all treatment responses

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.