

View Online at <https://aerobasegroup.com/nsn/5306-00-138-6384>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.236 inches and 0.318 inches

Fastener Length:

Between 1.310 inches and 1.330 inches

Head Style:

Dished hexagon

Head Height:

Between 0.095 inches and 0.110 inches

Width Between Flats:

Between 0.367 inches and 0.376 inches

Grip Diameter:

Between 0.1885 inches and 0.1894 inches

Shank Unthreaded Hole Diameter:

0.070 inches all holes and 0.080 inches all holes

Thread Diameter:

0.190 inches

Grip Length:

Between 0.938 inches and 0.954 inches

Thread Qty Per Inch (tpi):

32

Hardness Rating:

36.0 rockwell c and 41.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.217 inches all holes and 1.247 inches all holes

Surface Finish:

63.0 microinches grip

Special Features:

Detent ring in shank

Material:

Steel comp e4340 or steel comp 4340 or steel comp 4140 or steel comp 8740 or steel comp 4130 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0