

View Online at <https://aerobasegroup.com/nsn/5306-00-143-9341>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.291 inches and 0.341 inches

**Fastener Length:**

Between 0.426 inches and 0.456 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.125 inches and 0.140 inches

**Width Between Flats:**

Between 0.430 inches and 0.439 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.115 inches and 0.135 inches

**Thready Qty Per Inch (tpi):**

28

**Surface Finish:**

63.0 microinches bearing surface of head

**Material:**

Titanium alloy or titanium alloy

**Material Specification:**

Nas621 comp 6al-4v assn standard 1st material response or ams 4928 assn standard 2nd material response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas654 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0