

View Online at <https://aerobasegroup.com/nsn/5306-00-144-0512>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.423 inches and 0.483 inches

Fastener Length:

Between 1.953 inches and 1.993 inches

Head Style:

Hexagon

Head Height:

Between 0.172 inches and 0.204 inches

Width Between Flats:

Between 0.490 inches and 0.502 inches

Shoulder Diameter:

0.309 inches first shoulder and 0.312 inches first shoulder

Shoulder Length:

1.510 inches first shoulder and 1.530 inches first shoulder

Hole Diameter:

0.070 inches

Thread Diameter:

0.250 inches

Hole Quantity:

1

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Hole Configuration Style:

Hexagon flats

Shoulder Shape:

Round first shoulder

Material:

Steel comp 4037 or steel comp 4130 or steel comp 8630 or steel comp 8735 or steel comp 8740 or steel comp 4140

Material Specification:

Mil-b-6812 military specification all material responses

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2, cl 3 assn standard 1st treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-b-6812 spec.