

View Online at <https://aerobasegroup.com/nsn/5306-00-151-0319>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 3.640 inches and 3.687 inches

Head Style:

Hexagon

Head Height:

Between 0.140 inches and 0.172 inches

Width Between Flats:

Between 0.428 inches and 0.440 inches

Hole Diameter:

0.046 inches

Grip Diameter:

Between 0.2487 inches and 0.2492 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 3.172 inches and 3.204 inches

Hole Quantity:

1

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Hole Configuration Style:

Hexagon flats

Distance From Head Largest Bearing Surface To Shank Hole Center:

3.484 inches first hole and 3.516 inches first hole

Surface Finish:

63.0 microinches bearing surface of head

Material:

Steel comp 81b45 or steel comp hnv-2 or steel comp 4037 or steel comp 4140 or steel comp 4130

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0