

View Online at <https://aerobasegroup.com/nsn/5306-00-156-0655>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.418 inches and 0.443 inches

Fastener Length:

Between 0.678 inches and 0.698 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.248 inches and 0.268 inches

Width Between Flats:

0.250 inches

Extended Washer Diameter:

Between 0.365 inches and 0.385 inches

Extended Washer Thickness:

Between 0.040 inches and 0.050 inches

Thread Diameter:

0.190 inches

Grip Length:

Between 0.255 inches and 0.260 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

32

Criticality Code Justification:

Feat

Surface Finish:

32.0 microinches threads

Special Features:

Critical tolerance feature related to to the tf34 engine application

Material:

Nickel

Material Specification:

C50tf13 cl b 99207 mfr ref single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0