NSN 5306-00-165-0116

Internal Wrenching Bolt - Page 1 of 2



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| Thread Clean |
|----------------------------------------------------------------------------------------------|
| Thread Class: |
| 3a Thursed Directions |
| Thread Direction: |
| Right-hand |
| Thread Length: |
| Between 0.788 inches and 0.838 inches |
| Fastener Length: |
| Between 5.110 inches and 5.140 inches |
| Head Diameter: |
| Between 0.802 inches and 0.813 inches |
| Head Height: |
| 0.460 inches |
| Hole Diameter: |
| 0.070 inches |
| Shank Unthreaded Hole Diameter: |
| 0.106 inches first hole and 0.111 inches first hole |
| Internal Drive Style: |
| Hexagon |
| Thread Diameter: |
| 0.500 inches |
| Width Across Flats: |
| Between 0.500 inches and 0.503 inches |
| Hole Quantity: |
| 1 |
| Hole Type: |
| Drilled |
| Thready Qty Per Inch (tpi): |
| 20 |
| Min. Tensile Strength (psi): |
| 160000 pounds per square inch |
| Hole Configuration Style: |
| Hexagon flats |
| Distance From Head Largest Bearing Surface To Shank Hole Center: |
| 4.927 inches first hole and 4.947 inches first hole |
| Material: |
| Steel comp e4340 or steel comp 8740 or steel comp 6150 or steel comp 3140 or steel comp 3135 |
| Surface Treatment: |
| Cadmium and chromate |
| Surface Treatment Specification: |
| Qq-p-416, type 2, cl 3 federal specification all treatment responses |
| Thread Series Designator: |
| Unjf |

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Specification Data:

80205-nas148 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0