

View Online at <https://aerobasegroup.com/nsn/5306-00-177-5425>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.436 inches and 0.515 inches

Fastener Length:

Between 1.890 inches and 1.937 inches

Head Style:

Hexagon

Head Height:

Between 0.140 inches and 0.172 inches

Width Between Flats:

Between 0.428 inches and 0.440 inches

Grip Diameter:

Between 0.2487 inches and 0.2492 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 1.422 inches and 1.454 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.734 inches first hole and 1.766 inches first hole

Material:

Steel comp 431

Material Specification:

Mil-s-18732 military specification single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-18732 spec.