

View Online at <https://aerobasegroup.com/nsn/5306-00-180-0209>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.422 inches

Fastener Length:

1.922 inches

Head Style:

Button

Head Diameter:

0.812 inches

Head Height:

0.219 inches

Groove Diameter:

0.360 inches

Single Shear Strength:

11250 pounds per square inch

Internal Drive Style:

Slot

Thread Diameter:

0.438 inches

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Material:

Steel comp 4037 or steel comp 4130 or steel comp 8630 or steel comp 8735 or steel comp 8740 or steel comp 4140

Material Specification:

Mil-b-6812 military specification all material responses

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification single treatment response

Thread Series Designator:

Unf

Departure From Cited Document:

Thread t per mil-s-7742 except major diameter is not to exceed maximum allow bolt shank dia

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-b-6812 spec.