

View Online at <https://aerobasegroup.com/nsn/5306-00-180-1785>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.312 inches and 0.453 inches

Fastener Length:

Between 1.265 inches and 1.312 inches

Head Style:

Hexagon

Head Height:

Between 0.109 inches and 0.141 inches

Width Between Flats:

Between 0.365 inches and 0.377 inches

Grip Diameter:

Between 0.1889 inches and 0.1894 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.189 inches first hole

Thread Diameter:

0.190 inches

Grip Length:

Between 0.859 inches and 0.891 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.125 inches first hole and 1.157 inches first hole

Surface Finish:

63.0 microinches grip

Material:

Steel comp 8740 or steel comp 8630 or steel comp 8735 or steel comp 4140 or steel comp 4130 or steel comp 4037

Material Specification:

Mil-s-6049 military specification 1st material response or mil-s-6050 military specification 2nd material response or mil-s-6098 military specification 3rd material response or mil-s-5626 military specification 4th material response or mil-s-6758 military specification 5th material response or ams 6300 assn standard 6th material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification all treatment responses

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-6049 spec.