

View Online at <https://aerobasegroup.com/nsn/5306-00-182-1525>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.438 inches and 0.515 inches

**Fastener Length:**

Between 0.891 inches and 0.938 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.140 inches and 0.172 inches

**Width Between Flats:**

Between 0.428 inches and 0.440 inches

**Hole Diameter:**

0.046 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.086 inches first hole

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.422 inches and 0.453 inches

**Hole Quantity:**

1

**Hole Type:**

Drilled

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Hole Configuration Style:**

Hexagon flats

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

0.734 inches first hole and 0.766 inches first hole

**Material:**

Steel comp 431

**Material Specification:**

Mil-s-18732 military specification single material response

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-18732 spec.