

View Online at <https://aerobasegroup.com/nsn/5306-00-182-5340>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.557 inches and 0.637 inches

**Fastener Length:**

Between 1.927 inches and 1.947 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.130 inches and 0.150 inches

**Width Between Flats:**

Between 0.367 inches and 0.376 inches

**Hole Diameter:**

0.047 inches

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 1.310 inches and 1.370 inches

**Hole Quantity:**

1

**Hole Type:**

Drilled

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

32

**Hardness Rating:**

30.0 rockwell c and 38.0 rockwell c

**Hole Configuration Style:**

Hexagon flats

**Surface Finish:**

63.0 microinches grip

**Material:**

Stainless steel

**Material Specification:**

Ams 5616 assn standard single material response

**Test Data Document:**

81343-ams2640 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0