

View Online at <https://aerobasegroup.com/nsn/5306-00-182-9408>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.460 inches and 0.510 inches

Fastener Length:

Between 1.220 inches and 1.250 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.290 inches and 0.310 inches

Width Between Flats:

Between 0.306 inches and 0.315 inches

Extended Washer Diameter:

Between 0.428 inches and 0.438 inches

Extended Washer Thickness:

Between 0.059 inches and 0.079 inches

Hole Diameter:

0.037 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 0.740 inches and 0.760 inches

Hole Quantity:

4

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Hole Configuration Style:

Round longitudinal hole

Material:

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Nas 672 assn standard single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas624 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.