

View Online at <https://aerobasegroup.com/nsn/5306-00-182-9517>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.703 inches and 0.750 inches

Head Style:

Hexagon

Head Height:

Between 0.172 inches and 0.204 inches

Width Between Flats:

Between 0.490 inches and 0.502 inches

Grip Diameter:

Between 0.3112 inches and 0.3117 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Thread Diameter:

0.312 inches

Grip Length:

Between 0.172 inches and 0.203 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.531 inches first hole and 0.562 inches first hole

Material:

Steel comp 431

Material Specification:

Mil-s-18732 military specification single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification all treatment responses

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-18732 spec.