NSN 5306-00-184-2809 Shoulder Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-00-184-2809
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.444 inches and 0.494 inches
Fastener Length:
Between 1.329 inches and 1.359 inches
Head Style:
Dished hexagon
Head Height:
Between 0.156 inches and 0.171 inches
Width Between Flats:
Between 0.492 inches and 0.502 inches
Shoulder Diameter:
0.3422 inches first shoulder and 0.3432 inches first shoulder
Shoulder Length:
0.865 inches first shoulder and 0.885 inches first shoulder
Thread Diameter:
0.312 inches
Thready Qty Per Inch (tpi):
24
Min. Tensile Strength (psi):
160000 pounds per square inch
Hardness Rating:
36.0 rockwell c and 40.0 rockwell c
Shoulder Shape:
Round first shoulder
Material:
Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740
Material Specification:
Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military
specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material
response
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:
Qq-p-416 type 2, cl 3 federal specification all treatment responses
Thread Series Designator:
Unjf
Shelf Life:
N/a

Unit Of Measure:

NSN 5306-00-184-2809

Shoulder Bolt - Page 2 of 2



Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.