

View Online at <https://aerobasegroup.com/nsn/5306-00-184-5793>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.625 inches and 0.781 inches

**Distance From Inside Center Of Bend To Bolt End:**

Between 1.220 inches and 1.370 inches

**Inside Distance Between Shanks:**

Between 0.500 inches and 0.560 inches

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Material:**

Steel comp 1018

**Material Specification:**

Qq-s-634 federal specification single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 3 federal specification single treatment response

**Style Designator:**

Round bend

**Thread Series Designator:**

Unf

**Specification Data:**

80205-nas3104 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0