

View Online at <https://aerobasegroup.com/nsn/5306-00-193-0886>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.442 inches and 0.509 inches

Fastener Length:

Between 1.390 inches and 1.437 inches

Head Style:

Double hexagon

Head Height:

Between 0.140 inches and 0.172 inches

Width Between Flats:

Between 0.428 inches and 0.440 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.081 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 0.928 inches and 0.948 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

24.0 rockwell c and 44.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.234 inches first hole and 1.266 inches first hole

Surface Finish:

32.0 microinches grip

Material:

Iron alloy 660

Material Specification:

Ams 5732 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0