Internal Wrenching Bolt - Page 1 of 2

AeroBase Group

View Online at https://aerobasegroup.com/nsn/5306-00-206-0760

Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.798 inches and 0.830 inches	
Fastener Length:	
Between 2.298 inches and 2.328 inches	
Head Style:	
Bevel-conical	
Head Diameter:	
Between 0.802 inches and 0.813 inches	
Head Height:	
0.460 inches	
Shank Unthreaded Hole Diameter:	
0.106 inches first hole	
Internal Drive Style:	
Hexagon	
Thread Diameter:	
0.500 inches	
Width Across Flats:	
Between 0.500 inches and 0.503 inches	
Thready Qty Per Inch (tpi):	
20	
Min. Tensile Strength (psi):	
160000 pounds per square inch	
Distance From Head Largest Bearing Surface To Shan	k Hole Center:
2.125 inches first hole	
Special Features:	
Six drilled holes in head	
Material:	
Steel comp e4340 or steel comp 8740 or steel comp 6150)
Material Specification:	
Mil-s-5000, cond c military specification 1st material response	nse or mil-s-6049 cond c military specification 2nd material response or
mil-s-8503 military specification 3rd material response	
Surface Treatment:	
Cadmium	
Thread Series Designator:	
Unf	
Shelf Life:	
N/a	
Unit Of Measure:	

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.