

View Online at <https://aerobasegroup.com/nsn/5306-00-270-2874>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.553 inches and 0.633 inches

Fastener Length:

Between 1.178 inches and 1.198 inches

Head Style:

Hexagon

Head Height:

Between 0.115 inches and 0.135 inches

Width Between Flats:

Between 0.367 inches and 0.376 inches

Shank Unthreaded Hole Diameter:

0.065 inches and 0.072 inches first hole

End Application:

Spec item

Thread Diameter:

0.190 inches

Grip Length:

Between 0.565 inches and 0.625 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

32

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.068 inches and 1.088 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ams 2400 assn standard single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0