Machine Bolt - Page 1 of 2





Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

1.429 inches

Fastener Length:

Between 1.500 inches and 1.563 inches

Head Style:

Crowned hexagon

Head Height:

0.141 inches

Width Between Flats:

Between 0.428 inches and 0.440 inches

Hole Diameter:

0.046 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.075 inches first hole

Thread Diameter:

0.250 inches

Hole Quantity:

1

Hole Type:

Drilled

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Hole Configuration Style:

Hexagon flats

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.350 inches first hole and 1.413 inches first hole

Material:

Steel comp 4130 or steel comp 8630 or steel comp 8735 or steel comp 8740

Material Specification:

Mil-s-6758 military specification 1st material response or mil-s-6050 military specification 2nd material response or mil-s-6098 military

specification 3rd material response or mil-s-6049 military specification 4th material response

Surface Treatment:

Cadmium

NSN 5306-00-274-8750

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Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-6758 spec.