NSN 5306-00-281-9715

Internal Wrenching Bolt - Page 1 of 2

Qq-p-416 type 2 cl 3 federal specification single treatment response



View Online at https://aerobasegroup.com/nsn/5306-00-281-9715
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.663 inches and 0.713 inches
Fastener Length:
Between 1.110 inches and 1.140 inches
Head Diameter:
Between 0.615 inches and 0.625 inches
Head Height:
0.343 inches
Hole Diameter:
0.070 inches
Shank Unthreaded Hole Diameter:
0.106 inches first hole and 0.111 inches first hole
Internal Drive Style:
Hexagon
Thread Diameter:
0.375 inches
Width Across Flats:
Between 0.375 inches and 0.378 inches
Hole Quantity:
6
Hole Type:
Drilled
Thready Qty Per Inch (tpi):
24
Min. Tensile Strength (psi):
160000 pounds per square inch
Hole Configuration Style:
Round internal hexagon
Distance From Head Largest Bearing Surface To Shank Hole Center:
1.147 inches first hole and 1.167 inches first hole
Material:
Steel comp e4340 or steel comp 8740 or steel comp 6150 or steel comp 3140 or steel comp 3135
Material Specification:
Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or mil-s-8503 military
specification 3rd material response or qq-s-634 federal specification 4th material response or qq-s-624 federal specification 5th material
response
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:

NSN 5306-00-281-9715

Internal Wrenching Bolt - Page 2 of 2



Thread Series Designator:
Unjf
Specification Data:
80205-nas146 professional/industrial association standard
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A003b0
Mil-std (military Standard):

Mil-s-5000 spec.