

View Online at <https://aerobasegroup.com/nsn/5306-00-282-0915>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.406 inches

Fastener Length:

1.031 inches

Head Style:

Hexagon

Head Height:

Between 0.109 inches and 0.141 inches

Width Between Flats:

Between 0.365 inches and 0.377 inches

Grip Diameter:

Between 0.1889 inches and 0.1894 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole

Thread Diameter:

0.190 inches

Grip Length:

0.625 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.891 inches first hole

Surface Finish:

63.0 microinches bearing surface of head

Material:

Steel comp 431

Material Specification:

Mil-s-18732 military specification single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-18732 spec.