Internal Wrenching Bolt - Page 1 of 2



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3a	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.788 incl	es and 0.838 inches
Fastener Length:	
Between 2.235 incl	es and 2.265 inches
Head Diameter:	
Between 0.802 incl	es and 0.813 inches
Head Height:	
0.460 inches	
Hole Diameter:	
0.070 inches	
Shank Unthreade	I Hole Diameter:
0.106 inches first h	ole and 0.111 inches first hole
Internal Drive Styl	e:
Hexagon	
Thread Diameter:	
0.500 inches	
Width Across Flat	S:
Between 0.500 incl	es and 0.503 inches
Hole Quantity:	
6	
Hole Type:	
Drilled	
Thready Qty Per I	nch (tpi):
20	
Min. Tensile Stren	gth (psi):
160000 pounds pe	square inch
Hole Configuratio	n Style:
Round internal hex	agon
Distance From He	ad Largest Bearing Surface To Shank Hole Center:
2.053 inches first l	ole and 2.073 inches first hole
Material:	
Steel comp e4340	or steel comp 8740 or steel comp 6150 or steel comp 3140 or steel comp 3135
Material Specifica	ion:
Mil-s-5000 military	specification 1st material response or mil-s-6049 military specification 2nd material response or mil-s-8503 military
specification 3rd m	aterial response or qq-s-624 federal specification 4th material response or qq-s-624 federal specification 5th materia
response	
Surface Treatmen	
Cadmium and chro	mate
Surface Treatmen	
	2 federal specification single treatment response

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Thread Series Designator:

Unf

Specification Data:

80205-nas148 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.