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Internal Wrenching Bolt - Page 1 of 2





Thread Class:	
3a	
Thread Direction	
Right-hand	
Thread Length:	
Between 1.037 inc	ches and 1.087 inches
Fastener Length:	
Between 2.610 inc	shes and 2.640 inches
Head Style:	
Bevel-conical	
Head Diameter:	
Between 1.175 inc	ches and 1.188 inches
Head Height:	
0.732 inches	
Shank Unthreade	ed Hole Diameter:
0.141 inches first	hole and 0.146 inches first hole
Internal Drive Sty	rle:
Hexagon	
Thread Diameter	
0.750 inches	
Width Across Fla	its:
Between 0.626 ind	ches and 0.630 inches
Hole Quantity:	
6	
Hole Type:	
Drilled	
Thready Qty Per	Inch (tpi):
16	
Min. Tensile Stre	ngth (psi):
160000 pounds pe	er square inch
Hole Configuration	on Style:
Round	
Distance From H	ead Largest Bearing Surface To Shank Hole Center:
2.427 inches first	hole and 2.447 inches first hole
Material:	
Steel comp e4340	or steel comp 8740 or steel comp 6150 or steel comp 3140 or steel comp 3135
Material Specific	ation:
Mil-s-5000 military	specification 1st material response or mil-s-6049 military specification 2nd material response or mil-s-8503 military
specification 3rd n	naterial response or qq-s-634 federal specification 4th material response or qq-s-624 federal specification 5th material
response	
Surface Treatme	nt:
Cadmium and ch	romate
Surface Treatme	nt Specification:
Qa-p-416 type 2	cl 3 federal specification all treatment responses

Qq-p-416, type 2, cl 3 federal specification all treatment responses

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Thread Series Designator:

Unf

Specification Data:

80205-nas152 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.