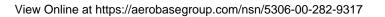
Internal Wrenching Bolt - Page 1 of 2





Thread Class: 3a **Thread Direction: Right-hand Thread Length:** Between 0.788 inches and 0.838 inches Fastener Length: Between 1.860 inches and 1.890 inches **Head Style: Bevel-conical Head Diameter:** Between 0.740 inches and 0.750 inches **Head Height:** 0.407 inches Hole Diameter: 0.070 inches Shank Unthreaded Hole Diameter: 0.106 inches first hole and 0.111 inches first hole **Internal Drive Style:** Hexagon **Thread Diameter:** 0.437 inches Width Across Flats: Between 0.375 inches and 0.378 inches **Hole Quantity:** Hole Type: Drilled Thready Qty Per Inch (tpi): 20 Min. Tensile Strength (psi): 160000 pounds per square inch Hole Configuration Style: Round internal hexagon Distance From Head Largest Bearing Surface To Shank Hole Center: 1.568 inches first hole and 1.588 inches first hole Material: Steel comp e4340 or steel comp 8740 or steel comp 6150 or steel comp 3140 or steel comp 3135 Surface Treatment: Cadmium and chromate Surface Treatment Specification: Qq-p-416 type 2 cl 2 federal specification single treatment response

6

NSN 5306-00-282-9317

Internal Wrenching Bolt - Page 2 of 2



Thread Series Designator:

Unjf

Specification Data:

80205-nas147 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0