Internal Wrenching Bolt - Page 1 of 2



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Thread Class:
3a Thread Directions
Thread Direction:
Right-hand
Thread Length:
Between 0.788 inches and 0.838 inches
Fastener Length:
Between 2.985 inches and 3.015 inches
Head Diameter:
Between 0.740 inches and 0.750 inches
Head Height:
0.407 inches
Hole Diameter:
0.070 inches
Shank Unthreaded Hole Diameter:
0.106 inches first hole and 0.111 inches first hole
Internal Drive Style:
Hexagon
Thread Diameter:
0.438 inches
Width Across Flats:
Between 0.375 inches and 0.378 inches
Hole Quantity:
6
Hole Type:
Drilled
Thready Qty Per Inch (tpi):
20
Min. Tensile Strength (psi):
160000 pounds per square inch
Hole Configuration Style:
Round internal hexagon
Distance From Head Largest Bearing Surface To Shank Hole Center:
2.694 inches first hole and 2.714 inches first hole
Material:
Steel comp e4340 or steel comp 8740 or steel comp 6150 or steel comp 3140 or steel comp 3135
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:
Qq-p-416 type 2 cl 2 federal specification single treatment response
Thread Series Designator:
Unjf

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Specification Data:

80205-nas147 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0