NSN 5306-00-298-4813

Internal Wrenching Bolt - Page 1 of 2



Qq-p-416, type 2 cl 2 federal specification single treatment response

View Online at https://aerobasegroup.com/nsn/5306-00-298-4813
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.537 inches and 0.587 inches
Fastener Length:
Between 2.235 inches and 2.265 inches
Head Style:
Bevel-conical
Head Diameter:
Between 0.521 inches and 0.531 inches
Head Height:
0.312 inches
Hole Diameter:
0.055 inches
Internal Drive Style:
Hexagon
Thread Diameter:
0.312 inches
Width Across Flats:
Between 0.219 inches and 0.221 inches
Hole Quantity:
4
Hole Type:
Drilled
Thready Qty Per Inch (tpi):
24
Min. Tensile Strength (psi):
160000 pounds per square inch
Hardness Rating:
34.0 rockwell c and 40.0 rockwell c
Hole Configuration Style:
Round internal hexagon
Material:
Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740
Material Specification:
Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military
specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material
response Surface Transferent
Surface Treatment:
Cadmium and chromate Surface Treatment Specification:
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Internal Wrenching Bolt - Page 2 of 2



Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A003b0
Mil-std (military Standard):

Mil-s-5626 spec.