

View Online at <https://aerobasegroup.com/nsn/5306-00-308-1518>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.282 inches and 0.333 inches

**Fastener Length:**

Between 3.543 inches and 3.563 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.126 inches and 0.141 inches

**Width Between Flats:**

Between 0.430 inches and 0.439 inches

**Grip Diameter:**

Between 0.2483 inches and 0.2492 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.086 inches first hole

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 3.125 inches and 3.141 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

95000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 41.0 rockwell c

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

3.453 inches first hole and 3.463 inches first hole

**Surface Finish:**

63.0 microinches grip

**Special Features:**

Retaining element in shank

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 316l

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-8503 military specification 5th material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.