

View Online at <https://aerobasegroup.com/nsn/5306-00-320-4479>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.320 inches and 0.370 inches

**Fastener Length:**

Between 0.705 inches and 0.745 inches

**Head Style:**

Undercut hexagon

**Head Height:**

Between 0.110 inches and 0.125 inches

**Width Between Flats:**

Between 0.367 inches and 0.376 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.365 inches and 0.385 inches

**Thready Qty Per Inch (tpi):**

32

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp e4340 or steel comp 4340 or steel comp 8740 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 3 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

81205-bacb30ne manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0