

View Online at <https://aerobasegroup.com/nsn/5306-00-320-4479>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.320 inches and 0.370 inches

Fastener Length:

Between 0.705 inches and 0.745 inches

Head Style:

Undercut hexagon

Head Height:

Between 0.110 inches and 0.125 inches

Width Between Flats:

Between 0.367 inches and 0.376 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Thread Diameter:

0.190 inches

Grip Length:

Between 0.365 inches and 0.385 inches

Thready Qty Per Inch (tpi):

32

Surface Finish:

32.0 microinches threads

Material:

Steel comp e4340 or steel comp 4340 or steel comp 8740 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

81205-bacb30ne manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0