

View Online at <https://aerobasegroup.com/nsn/5306-00-324-7720>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.291 inches and 0.341 inches

Fastener Length:

Between 2.551 inches and 2.581 inches

Head Style:

Hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 2.240 inches and 2.260 inches

Thready Qty Per Inch (tpi):

28

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.423 inches first hole and 2.473 inches first hole

Surface Finish:

63.0 microinches bearing surface of head

Material:

Titanium alloy

Material Specification:

Nas 621 assn standard single material response or ams 4928 assn standard single material response

Thread Series Designator:

Unjf

Specification Data:

80205-nas654 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0