

View Online at <https://aerobasegroup.com/nsn/5306-00-390-1538>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.467 inches and 0.507 inches

**Fastener Length:**

Between 0.802 inches and 0.822 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.110 inches and 0.125 inches

**Width Between Flats:**

Between 0.367 inches and 0.376 inches

**Shoulder Diameter:**

0.217 inches first shoulder and 0.218 inches first shoulder

**Shoulder Length:**

0.315 inches first shoulder and 0.335 inches first shoulder

**Thread Diameter:**

0.190 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

130000 pounds per square inch

**Hardness Rating:**

24.0 rockwell c and 35.0 rockwell c

**Minimum Yield Strength:**

85000 pounds per square inch

**Shoulder Shape:**

Round first shoulder

**Material:**

Iron alloy 660

**Material Specification:**

As7477 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0